

**MACHINING TECHNOLOGY: MACHINE TOOLS AND
OPERATIONS**

Mai Wonder

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The ribbing system is an effective method for increasing the stiffness of the machine tool structures. The cutting tool on the shaper oscillates, cutting on the forward stroke, with the workpiece feeding automatically toward the tool during each return stroke. Presents the nontraditional machine tools and processes 4.

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The dynamic characteristics are determined mainly by the dynamic deflection and natural frequencies. Reid Wayman marked it as to-read Jan 16,
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